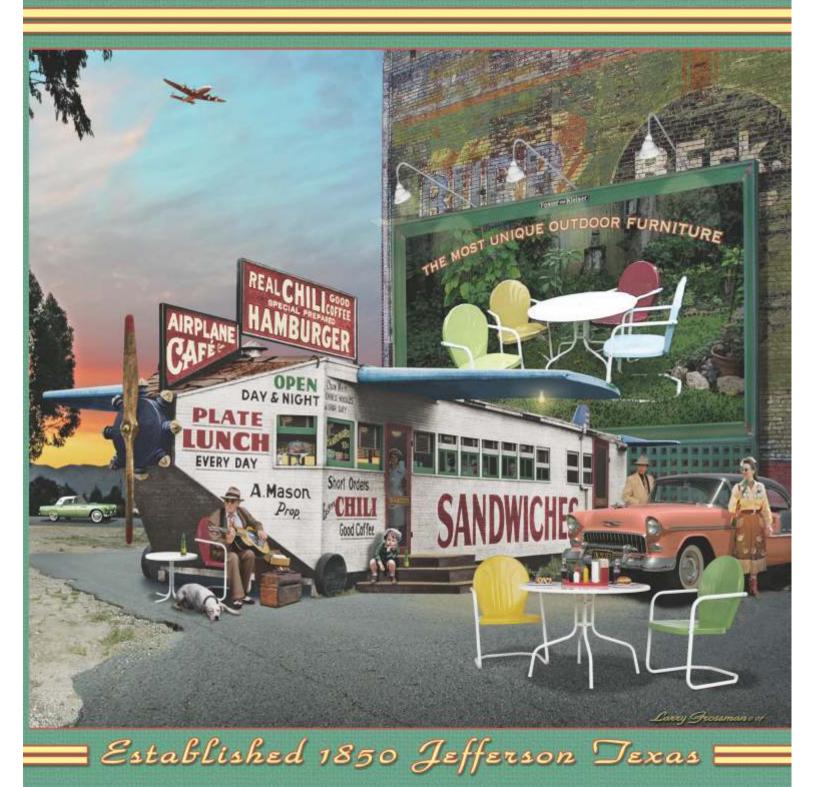
Jorrans =

MANUFACTURING CO.



Torrans Manufacturing Company Vesterday and Today

Torrans Manufacturing Company was established well over 150 years ago in the East Texas town of Jefferson. Jefferson has the unique gift of being located beside Big Cypress Bayou. This natural waterway allowed access to the Red and Mississippi Rivers, making commerce with the Port of New Orleans possible. With access to New Orleans, Jefferson had entrée to the world. Today, the town is better known for its many antique stores, B & B's along with a plethora of wonderfully restored Ante Bellum, Victorian and Craftsman style homes, many of which are on State and National Registers.

In the early years, Torrans Manufacturing Company produced many things. Among these were cypress shingles, lumber, saddlery, harness, wagons and cultivation equipment. Shelves within the main store displayed everything from the finest imported china and crystal to paint and mouse traps. A vast warehouse system housed such things as dynamite, ready made doors and windows in addition to metal roofing and tin ceiling tiles.

Today, our company is owned and operated by Louis and Kathy Torrans and still doing business in Jefferson. However, the products we manufacture now are less involved than those of yesteryears. Shingles and crystal ware are long gone from the company catalog. In fact, we make just one kind of item, classic and traditional metal outdoor furniture of the type we all grew up with. These timeless designs are again available in a large array of colors and styles.

Most of our chairs and gliders were designed by Ed Warmack of Fort Smith, Arkansas in the mid 1940's. Ed is credited with having designed the first practical three piece lawn chair frame. Until then, they were mostly made from one single, long piece of tubing. Warmack and Company produced chairs for nearly all the large wholesale distributors along with chairs and gliders exclusively designed for Sears Roebuck & Company. Ed's normal production rate was 500 chairs per hour!

Ed sold his plant to two cousins, the Williams brothers in 1955. The factory continued producing steel lawn furniture and other items until it again sold in 1970 to Don Flanders. Flanders Industries later became what is known today as Lloyd Flanders and maintained production until stopping in 1996. Five years latter in 2001, Torrans Manufacturing Company, LLC reintroduced this same line and today owns the molds and tooling to produce five different styles of Metal Lawn Chairs and four Gliders. Only minor modifications have been used to improve these classic and time tested designs. In fact, chairs from Torrans are heavier, handle more weight and will last longer than even those of Mr. Warmack or Flanders!

Just like Momin them had, only better!
Heavy Gauge Steel Seats, Backs, and Frames!
W Resistant Powder Coat Finishes! Retro is like Dé jà Vu all over again!
* Stainless Steel Hardware!

Thank you for your interest in Torrans Manufacturing Company, LLC and our enchanting line of Classic Outdoor Metal Lawn Furniture. Today, we manufacture a quality product that's in every way as Good or Better than those made by Post War manufacturers.

In 2001 Torrans Manufacturing Co, LLC began making its line of traditional lawn furniture to the same specifications used by previous manufacturers. We didn't set out to just create some sort of reproduction vintage stuff but instead to continue these wonderful time tested designs with our own value adding improvements.

Call us toll-free at 1-888-229-2421 Fax us toll-free at 1-888-261-3232 or email us: Questions or Orders: tmc@torransmfgco.com Mailing: P.O. Box 654 Jefferson, Texas 75657 Warehouse: 2709 US Highway 59 N. Jefferson, Texas 75657 Place your order today!





Originally designed about 1946 by the late Ed Warmack of Fort Smith, Arkansas. These Art Deco inspired stamped steel chairs were purchased by the tens of thousands during the booming years of the Post-War Atomic Era. Ed's colorful steel lawn furniture could be found on porches, in backyards, fronts of motels and around pools all across America. Their popularity extends today!

Ed sold his company in 1955. Production continued until 1970 when again the factory was traded. New owners, Flanders Industries which later became Lloyd Flanders maintained prolific production until 1996.

In 2001, Torrans Manufacturing Co., LLC began making its line of this traditional lawn furniture to the same specifications used by previous manufacturers. Heavy duty frames, stainless steel fasteners and high gloss UV resistant powder coat all add up to traditional value your grandpar ents would be proud of!

Bellaire Metal Chair MSRP: \$112.99

















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Bellaire Rocker

MSRP: \$127.99

Bellaire Heavy Duty Chair*

MSRP: \$140.99

*Thunderbird Metal Chair is also available with a heavy duty frame

Available Colors



Parklane

This is the chair design that created the term "Shell Back" due to its distinctive clam shell shape. Most likely designed by John Gordon Rideout around 1937, it is definitely one of the first traditional stamped steel lawn chairs with a shaped tube frame. The chair enjoyed much success well into the 1950s being sold and distributed all across America.

Today Torrans Manufacturing Co., LLC calls the design Parklane and is a continuation of the original with just a couple of our own improvements. We moved the attachment points of the frame to the shell back for increased roominess. Then we gave it an individual color pallet with matching side table and double glider! A wonderful classic styled chair from way back in the "Good Old Days."

> Parklane Side Table MSRP: \$79.99

Available Colors

HONEYOEW HUCKLEBERRY

LEMO

Parklane Double Glider MSRP: \$256.99



Parklane Metal Chair

MSRP: \$112.99

www.torransmfgco.com

Jorrans

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Sold exclusively though Sears, Roebuck and Company about 1955. Designed by the late Ed Warmack of Fort Smith, Ar kansas this is one of only a very few designs that were private labeled and marketed exclusively through only one company. Not the most recognized of vintage metal lawn chairs it is surely one of the more original. The design of the back is complex but so very comfortable with a curved back forming shape which also includes lumbar support. Torrans Manufacturing Co. LLC proudly reintroduces this Atomic Era classic which has not been seen for over 55 years! Made to the same heavy duty specifications as the original but now with stainless steel fasteners and modern day UV resistant high gloss powder coat! Matching double glider available.

Thunderbird Heavy Duty Chair also available

Available Colors

HONEYCOMB

Thunderbird Double Glider MSRP: \$256.99

SUNK

Picnic Cooler



Originally designed in the 1940s and made by both Temprite and Action. This highly popular summer classic is in the style known as "Junior" and is sized for a single six pack but is capable of handling more! Made to the same specifications as those from 60 years ago. Picnic Cooler from Torrans Mfg. Co., uses modern day insulation to keep your food and beverages cold all day. Snap tight lid insures secure travel against accidental spills! In 2013 Torrans added embossed design.

> Plain-Metal Liner MSRP: \$116.99 Available in 3 Colors:

Green, Red, Turquoise

Embossed-Plastic Liner

Available Colors

MSRP: \$116.99







Embossed Tall Boy Cooler

MSRP: \$139.99

You'll be the hit of the party whether it's at the beach, in the backyard or just tailgating with our new bright and colorful and oh so functional Tall Boy beverage cooler! Same basic size as our highly popular Picnic Cooler but stretched to a full 17" tall. Now you can chill common size 750 ml glass wine bottles as well as 2 liter plastic soft drinks and still enjoy that great atomic era look and feel! Made just like the original Temprite and Action coolers from the 1940's-1950's now sporting our exclusive retro embossing.

Available Colors





36" High

Metal Tables

Bar Table MSRP: \$229.99

to their lawn furniture lines, none of them gave consid eration to creating bar height pieces. However, nearly every modern day outdoor furniture manufacture now offers bar sets. They are very popular and do service both inside as well as out. Torrans Manufacturing Company, LLC quickly recognized the need for bar height chairs and tables, adding them to its own line of vintage lawn furniture. These pieces are styled after period metal lawn chairs and gliders just as if they themselves were products available from "back in the day!" The table is popularly sized at 40" in diameter and 36" tall. A full perimeter foot rest makes for comfortable sitting. The chairs are sized to match sporting era correct styling with their own foot rest. Each piece is made from heavy duty materials suitable for extended service out of doors. The

When past manufactures added items and accessories

table accepts conventional sized umbrellas.

26" High

side Table

MSRP: \$79.99

Perfect addition to any out door seating area! Full 20" diameter top at 20" tall. Super stable four leg design resists tip over! Classic retro styling compliments vintage as well as modern furniture styles.

20" High

Side Table also available in Parklane Colors.

Patio Table

MSRP: \$206.99

Nicely sized at 40" diameter and 26" to top edge. Made with heavy duty steel legs and top for years of use. Powder coat finish is high gloss and UV resistant. Con venient umbrella center hole accepts all standard sized poles. Works perfectly with vintage styled metal lawn chairs!

Torrans

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Everyone knows shipping costs are a large part of today's business expense. We make every effort to provide you with the best freight rates available to us. Before we ship your order, quotes are compared from our list of freight providers so that your landed price is as low as possible.

Our products are not freight classified as "Furniture". The rate class is 70 and defined as "All Metal Furniture, Knocked Down and Flat Packed". Delivery costs are determined by your physical shipping address and total weight of the order but not calculated from a net percentage of the invoice. To assure your order arrives without delay, avoids delivery issues or incurs added charges, please note the following:

Orders of about 200 lbs. and greater are placed on standard 40" x 48" wooden shipping pallets. Pallet loads are shipped on large trucks, aka. "18-wheelers."

×

Your physical shipping address must be able to accept routine large truck deliveries. If you are unable to receive 18 wheelers to your location we can still ship to you via UPS Ground service. UPS charges typically run more than freight delivery.

Check with your municipality's zoning department and confirm your physical shipping address is NOT
 defined as residential. We have learned some businesses are actually designated to be located in a residential zone. Residential delivery incurs added costs.



When receiving truck delivered freight and your location does not have forklift or dock access, you • may require lift gate services. Please be sure to let us know your truck off loading process. Lift gate services carry extra charges. Contact us for further details.

Almost all of our products are packaged and approved for UPS and FedEx ground delivery. We ship all non freight orders via UPS ground.

Please inform us of your receiving hours. Freight companies typically deliver Monday through Friday,
8 AM to 5 PM. If this schedule differs from your own, a special delivery appointment might be required and extra fees may apply.

Small freight orders of less than about 300 lbs. account for the majority of your landed costs.
Normally, you can increase your order by several hundred pounds with minimal added freight increase, thus effectively lowering net landed costs to the products.

We encourage you to contact us with any shipping question prior to placing your order.







Is there a minimum we have to buy?

The minimum first order is \$350.00 not including freight charges. There is no minimum for reorders you only have to buy as much as you need.

Where are your Chairs made?

China. We own the molds and tooling used to make our line of classic outdoor furniture. Everything we sell is made to our own specifications.

What is your warranty?

Torrans Manufacturing Company, LLC warrants to the original purchaser, for the period of one full year, its Chairs and Gliders to be free of manufacture or material defect. No other manufacturer, past or present, pro duces a better made, heavier built, or stronger Chair or Glider in similar styles than we do.

If I buy from you, how do I know I won't find this same chair at Wal-Mart?

We don't court any of the mega merchandisers or what some folks call "Box" stores.

What is the weight limit of the Chairs and Gliders?

Our Chair and Glider frames are genuine "Heavy Duty" rated by laboratory tests. Chairs rated at 275 lbs. and Gliders at 500 lbs. Heavy Duty Frame Chair is rated to 325 lbs.

I buy all my furniture with 12% shipping. Sometimes even less. Why is your shipping higher?

Our freight class is 70. Within this class we get a substantial discount from our freight company. We routinely compare freight costs with several carriers to insure you're getting the best rates possible. Common freight car riers or trucking companies maintain minimum shipping weights generally starting at about 300 lbs.

Can you ship your furniture by UPS or FedEx?

Yes, with the exception of the Patio Table, Bar Table and Drink Cooler. However, small orders do carry the highest landed price per piece. We always explore which method is most cost effective for you.

Can you drop ship to our customers?

Yes, we can. Although, if you are not carrying inventory in your store for re-sell, there will be an additional charge for drop shipping. We ship via UPS from area code 75657.

Why does it appear that there is rust on the frames from time to time?

This is just a discoloration caused by condensation. The inside tubing has not been powder coated. This and many other scuff marks can be easily removed with chrome polish and a soft cloth.



Occasionally, when opening your metal lawn furniture, you may encounter some slight discoloration in spots. Also, from time to time you may see the same discoloration after prolonged use. The discoloration is only a stain, and along with any scuff marks, can be easily removed with chrome polish and a soft cloth. To prevent future stains, we recommend a light application of auto wax. We have found a small application of liquid auto wax lessens efforts required to remove repeated stains like bird droppings and tree sap. Plus, wax increases the gloss of the powder coat and extends the life of the powder coat.

The finish of our furniture is exterior grade, ultra violet resistant powder coat. It will keep its gloss and smooth appearance for many years and is resistant to most household cleaners. Generally a good bath with a soapy sponge removes all common yard stains. However, powder coat is not scratch proof. It does compare in hardness to the finish of modern automotive paints.

A drop or two of lubricate from time to time will remove squeaks in the nylon bushings of the glider swing arms.







All assembly instructions are located on our website at: www.torransmfgco.com – under Assembly Instructions.



http://www.torransmfgco.com/pdf_files/metal_chair.pdf

http://www.torransmfgco.com/pdf_files/double_glider.pdf

http://www.torransmfgco.com/pdf_files/single_glider.pdf

http://www.torransmfgco.com/pdf_files/patio_table.pdf

http://www.torransmfgco.com/pdf_files/side_table.pdf





High Gloss exterior grade powder coat UV protected for years of enjoyment!

Stainless Steel hardware. Never rusts or needs replacing.

Rolled inside edges on seats and backs for extra strengh!

Matching size, heights and dimensions as same styled vintage models!

Strong 20 gauge all steel seats and backs!

Solid 15 gauge high quality frame material!

Weight rated to 275 lbs. for chairs & 500 lbs. for gliders.

Exceeds specifications of ALL similar styles produced since 1939!



Traditional styling with traditional value!



orrans

Backed by our one year warranty!

Setting the Standard

Selling our furniture at point of contact

The process of motivating a potential customer with Torrans Manufacturing Company's furniture is easy. The timeless style and bright colors attract immediate attention. Our catch phrase, "Just Like Mom'n Them Had!" comes from countless folks remarking to us about having enjoyed these Chairs and Gliders from days gone by. You'll hear this often!

Our Chairs and Gliders are continuations of a line created in the mid 1940s. Today, Torrans Manufacturing Company produces furniture that compares to or exceeds specifications of all Post War Metal Lawn Chairs and Gliders. Most customers will perceive this after their first demonstration.

Emphasize some of the following points to improve sales, educate the customer and draw interest to your store.

- 1) Our Chairs weigh 20 lbs assembled. A similar chair in 1947 was 19 lbs.
- 2) The paint finish is a powder coat which has been baked on. It is UV resistant so fading, chipping and peeling will not be a problem for many years.
- 3) All fasteners are stainless steel. The nuts are locking type and will not loosen.
- 4) Chairs have been live load tested in excess of 300 lbs. and Double Gliders to over 500 lbs. with out failure.
- 5) Our Double Glider was first designed in 1947. It is an exact match but has been improved to accommodate more weight. And, we are only the third manufacture to produce them.
- 6) Torrans Manufacturing Company owns the tooling used to make its Chairs and Gliders. They are made in China but we are the exclusive manufacture and each item we make is to our own high standards.
- 7) Our name is the guarantee! Look for the Torrans Manufacturing Company label on the back of every Chair and Glider. It's your assurance the Chairs and Gliders are original TMC products and we will repair or replace defective parts for the first year.
- 8) Market the furniture in groups of three to sell more furniture faster. For example, 1 Glider and 2 Chairs or 2 Chairs and 1 Side Table. Many retailers discount the MSRP combined cost to motivate shoppers with a reduced price for three piece sets. Normally, a 10% discount from MSRP will still yield one full landed margin.
- 9) Let our furniture sell other products for you. Display Chairs and Gliders in a conspicuous manner to draw customers into the store. Often times, buyers will discover other items of interest while having only stopped in to inquire about your "Cool Lawn Furniture"!
- 10) Promote your service. Let the buyer know how purchasing from you benefits her.
- 11) Include a set of Chairs and Gliders in your ad along with your "Special" price.
- 12) Our packaging allows for vertical warehousing. If you need advise, please ask.



Just like Mom'n them had, only better!

THE MOST UNIQUE

UTDOOR FURNITURE

PO BOX 654 JEFFERSON, TX 75657 phone 888-229-2421 fax 888-261-3232 www.torransmfgco.com



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oney	Embossed Picnic Colors Aqua, Blue, Coral, Green, Honeydew, Huckleberry, Lime, Maroon			Orange, Purple, Raspberry, Red, Seafoam, Sunkiss, Tangerine, Turguoise, White, Yellow	ed,Seafoam,S	Sunkiss,Tar	ngerin	e,Turquois	e,White	,Yellow					
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Torrans Manufacturing Prices and UPS Residential Shipping Estimates

UPS Zone Chart for shipping from Jefferson, TX 75657

Contiguous	s U.S.						
Destination ZIP	Zone	Destination ZIP	Zone	Destination ZIP	Zone	Destination ZIP	Zone
000-003 004-005 010-013 014-051 052-053 054-059	NA 6 7 6 7	380-386 387 388 389-392 393-395 396	4 3 4 3 4 3	706 707-709 710-714 715 716 717-718	2 3 NA 3 2	828-834 835 836-837 838 839 840-851	6 7 6 7 NA 6
060-128 129 130-149 150-154 155 156	6 7 6 5 6 5	397 398 399 400-418 419 420-424	4 5 4 5 NA 4	719-722 723-724 725-735 736-739 740-745 746	34 34 34 34	852 853-854 855-860 861-862 863-864 865-880	5 6 5 NA 6 5
157-159 160-162 163-227 228-229 230-238 239-253	656565	425-474 475-477 478-496 497 498-515 516	5 4 5 6 5 4	747 748-749 750-762 763 764-767 768	232323	881-882 883 884 885 886-888 886-888 889-893	4 5 4 5 NA 6
254 255-266 267 268-278 279 280-299	6 5 6 5 6 5 6 5	517-519 520-525 526 527-565 566-567 568-569	NA 5 4 5 6 NA	769 770-772 773 774-775 776-778 779-782	4 3 2 3 2 3	894-897 898-929 930-934 935 936-966 970-978	7 6 7 6 7 7
300-303 304-306 307 308-310 311 312-317	4 5 4 5 4 5	570-581 582-597 598-599 600-619 620-679 680-682	5 67 5 4 5	783-785 786-787 788 789 790-794 795-796	4 3 4 3 4 3 4 3	979 980-994	6 7
318-319 320-323 324-325 326-349 350-375 376-379	4 5 4 5 4 5	683-685 686-687 688-689 690-693 694-699 700-705	4 5 4 5 NA 3	797 798-820 821 822-823 824-825 826-827	456565		

Choose zone by the zip code we will be shipping to. On the price sheet, under the zone number, you can estimate what UPS shipping to a residential address will be for each product. Commercial location is less. Keep in mind these are ESTIMATES only! For a more accurate quote contact us when you have your order complete. If you have enough weight for a pallet then your cost per unit will usually be less. We can give estimates once we know what you are ordering. Pallet orders - minimum 200-300 lbs for your best rate.

Explaination of the pricing columuns on the Price Sheet

"Wholesale" = Retail store stocking and selling our furniture

"Drop Ship" = Store only showing our furniture and taking orders, catalog or on-line stores.

"B-T-B" = Interior Designers, restaurants and stores wanting furniture for business purposes only.

"MAP" = Minimum Advertised Price for our furniture advertised and sold in a retail store.

"MSRP" = Manufactures Suggested Retail Price.

TORRANS MANUFACTURING COMPANY L.L.C.

ESTABLISHED 1850 JEFFERSON TEXAS

NEW CUSTOMER INFORMATION

TEXAS RETAILERS - PLEASE PROVIDE A COPY OF YOUR TEXAS STATE SALES TAX EXEMPTION FORM

In order for us to create a complete company profile and provide you with the best customer service please fill out all requested information as completely as possible. Some of this information is used to provide you with additional service, such as - emailing/faxing invoice upon shipment and listing your company on our website as a retail store.

Customer Information

Company Name:	Business Hours:
Billing address:	
City/State/Zip:	
Shipping address:	Receiving Hours:
City/State/Zip:	
Contact Name:	Contact Phone:
Contact Name #2:	Contact Phone #2:
Email:	Contact #2 email:
Fax:	Rep or where you heard about us:
Website:	

Shipping Information

In an effort to get you the smoothest delivery and the lowest prices available for the services you need, please fill out all the requested information as completely as possible. PLEASE NOTE: Customers who do not have unloading provisions such as an elevated dock or forklift are subject to LIFT GATE fees. Drivers **may** allow passing down the load by the individual box thus avoiding a lift gate charge.

Shipping Location Zo	oned: Commerical_		Residen	tial								
Do you have: a load	ling dock:	Forklift:		Do you need Lift Gate Serv	ice:							
		Paymer	it Inforr	nation								
All invoices must be paid at time of shipping unless you are a True Value store that will bill through True Value. We accept MC, Visa, Amex, Discover and e-check on line with link provided on Invoice. Business Checks will be accepted but must clear bank before the order can ship.												
Please check your p	referred payment op	tion:										
MC Visa	Disc	Amex	E-check	Business Check	TV							
Card Number:				EXP date:								
Name on Card:				Security code:								
Address:												
City/State/Zip:												
Signature of Person	Completing this pack	ket:										

PLEASE FAX COMPLETED FORM TO: 888-261-3232 OR EMAIL TO: tmc@torransmfgco.com

Torrans Manufacturing Pick Sheet

tmc@to	rrans	mfgo	00.00	m		p:	888-	-229-	2421			f: 88	38-26	61-32	232			WW	/w.to	rrans	mfgc	o.com
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Date:			PON	lo.		Shin	date					Cust	tome	r Sia	natur	ρ						
	WS	BTB				omp	duto					ouo		i oigi	iatar	•						
ITEM DESC.	cost	cost																			TTL	TTL
Bellaire Colors		1	BLU	GRN	LIME	MRN	ORG	PINK	PRP	RED	TRQ	WHT	YLW								QTY	AMT
Bellaire MC	44	59																			<u> </u>	
MC/Hvy Dty Frm		74																			<u> </u>	
Bellaire DG	110	149																			<u> </u>	
Bellaire SG	63	85																			<u> </u>	
Bellaire RC	50	68																			<u> </u>	
Bellaire LS	100	135																				
Bar Chair SO	Γ	I	ARTO	N PRI	CED II	NDIVIC	UALL	Y I														
Bellaire BC	55	74																				
Thunderbird Col	lors	1	AQU	CRL	HCB	RED	SFM	SNK														1
Thunderbird MC	44	59																			<u> </u>	
MC/Hvy Dty Frm	55	74																			<u> </u>	
Thunderbird DG		149																				
Parklane Colors	1		LMN	PEAR	RSB	TNG	HDW	HCK														
Parklane MC	44	59																			<u> </u>	
Parklane DG	110	149																			<u> </u>	
Parklane ST	31	42																				
Square Side Tab		Ι	AQU	LIME	RED	SNK	TRQ	WHT	YLW	Will h	ave co	olor to	p with	white	legs							[
Square ST	38	51																				L
Tables - only ava	1	Ι	nite																			T
Metal ST	31	42		OF	RDER	PARKI	ANE (COLOF	RSIDE	TABL	E ABC	OVE									<u> </u>	
Metal PT	81	109																			<u> </u>	
Square PT	88	119																			<u> </u>	
Metal BT	90	122																			<u> </u>	
Square BT	98	132	0.511		-	_ .																
Picnic Cooler Co	1		GRN	RED	IRQ	These	e have	metal	liner -	Embo	ssed I	PC has	s plast	ic line	r							1
PC-PLAIN-metal		68	4.611	D. I.	0.51	0.51					0.5.6		DCD	DED		0.11/	TNO	TDO	1111	14/1-7		<u> </u>
EMBOSSED-Pic	I		AQU	BLU	CRL	GRN	HDW	HCK	LIME	MRN	ORG	PRP	RSB	RED	SFM	SNK	TNG	TRQ	YLW	WHT		
Picnic Cooler	50	68		D 1	0.51	0.511					0.5.5		D.0-5	D	0.51	0.117	-	TDA	Varia			I
Tall Boy Cooler			AQU	BLU	CRL	GRN	HDW	HCK	LIME	MRN	ORG	PRP	RSB	RED	SFM	SNK	TNG	TRQ	YLW	WHT		
Tall Boy Cooler	60	81	<u> </u>	<u> </u>						<u> </u>	<u> </u>	<u> </u>	<u> </u>	L						1		I
Terms: \$350 Mir							Рау м	ith cre	edit ca	rd or c	neck v	wnen s	snippii	ng	Tota	al SO	¢					
Restocking char	yes -	1∡%p	roauci	lotal											1018	11 30	Ψ					